

Prefab Innovation Hub

Mr Damien Crough
Co-founder & Executive Chairman - prefabAUS



prefabAUS is the peak body for Australia's off-site construction industry and acts as the hub for building prefabrication technology and design.

www.prefabaus.org.au

prefabAUS Sustaining Partners











The primary object for which the Company as a not-for-profit organisation is established is to:

represent, showcase and advance Australia's prefabricated building Industry through collaboration, innovation and education.

Extract from the prefabAUS Constitution 2013

WHO WE ARE - 2022/23 Directors

Damien Crough – Advanced Offsite Group (Executive Chair) Paul Kremer – Boss Polymer (Company Secretary)

Brad Denison – Development Solutions

John Lucchetti – Stantec

Rob Colquhoun – Prebuilt Tuan Ngo – University of Melbourne

Joyce Ferng – AECOM Nick Strongman – Sensum

Jason Kunkler - Fleetwood David Haller – Mirvac







Prefabrication & Off-site Construction

Definition:

Any part of a building that has been fabricated at a place other than its final location

Other terms in use:

Modular, Unitised, Volumetric

Kit of parts, Flat pack

System-built

Modern Methods of Construction (MMC)



From this:











To this:

PROJECT One9

ADDRESS
19 Hall St,
Moonee Ponds Vic

MODULES

36

APARTMENTS

34

VALUE

\$4.5m



Advantages of prefabrication

The main benefits include:

- Shorter program times
- > increased construction precision
- reduced defects/rectification works
- reduced site disruption
- Factory not affected by adverse weather
- reduced materials wastage
- improved worker safety



Where has the take-up been?

Prefabricated project examples:

- Transport suburban train stations
- ► Hospitality hotels, restaurants
- ► Healthcare medical centres, hospitals
- Education schools, universities, child-care centres
- Residential detached houses, townhouses, affordable housing, apartments



Market Opportunity

- ► By 2025 market expected to grow from current 5% to 15%
- ➤\$30 Billion value added
- **>**20,000 new jobs



PREFAB INNOVATION HUB



PRE-FAB INNOVATION HUB MILESTONES

- June 2019: PreFab Innovation Hub announced
- **Sept 2019:** Industry consultation begins
 - National in-person consultation
- February 2020: Feasibility study issued
 - Bushfire/Disaster relief included in plans
- March 2020: Building 4.0 CRC approved
 - PreFab Innovation Hub endorsed
- July 2020: PreFab Innovation Hubs established
- October 2020: National Manufacturing Priorities launched
 - Building sustainability separated out
- **2021:** Interim reports completed
 - DfMA
 - PreFab funding and financing
- June 2022: Phase 2 of PreFab Innovation Hub launched



Media Releases

Speeches

ranscripts

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Pre-fab innovation lab for building industry

16 June 2019

The Morrison Government is backing Australia's manufacturing and building and construction sectors, with support for the prefabricated building industry.

Up to \$2 million will be spent developing a new collaborative lab to help manufacturers design innovative new prefabricated buildings that are more eco-friendly, affordable and can significantly reduce times for construction.

Minister for Industry, Science and Technology Karen Andrews said the new lab would support work on a wide range of buildings, including tiny houses, larger homes and offices and strengthen Australia's position in the global prefabricated building market.





ESTABLISHED INDUSTRY-LED ADVISORY BOARD



PrefabAUS



Queensland University of Technology



Housing Industry
Association



University of Wollongong Australia



Asia Pacific Research Network for Resilient and Affordable Housing



Advanced Manufacturing Growth Centre (Chair)



Building 4.0 CRC



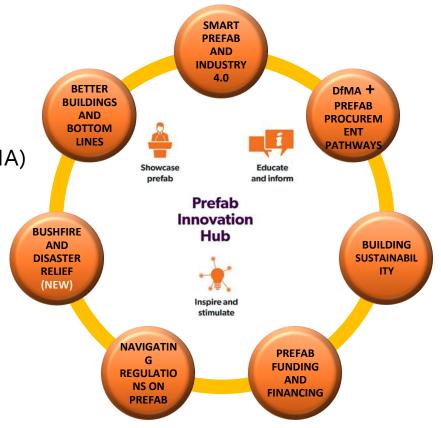
INNOVATION LABS **RE-FOCUSED**ON GROWTH DRIVERS

Smart PreFab & Industry 4.0

Design for Manufacturer and Assembly (DfMA)

+PreFab Procurement Pathways

- Building sustainability
- 4. PreFab Funding and Financing
- 5. Navigating Regulations on PreFab
- 6. Bushfire and disaster relief (NEW)
- 7. Better Buildings and Bottom Lines









Typology of Products

Everything that arrives at site is a product



Type 1

- Concrete
- 2. Labor
- 3. Steel (reinforcement)
- 4. Operational site resources
- Power tools and small equipment, parts



Type 2

- Standard structural steel, aluminum, timber sections
- Lighting, ducting, pipes



Type 3

- 1. Prefabricated trusses
- Prefab slab sections
 Specialized equipment
- MEP, HVAC systems



Type 4

- Bathroom pods
- 2. Volumetric modular building units
- Prefab wall panels
- Prefab columns
- Bespoke designs

Level of assembly

Decision level

Lead time

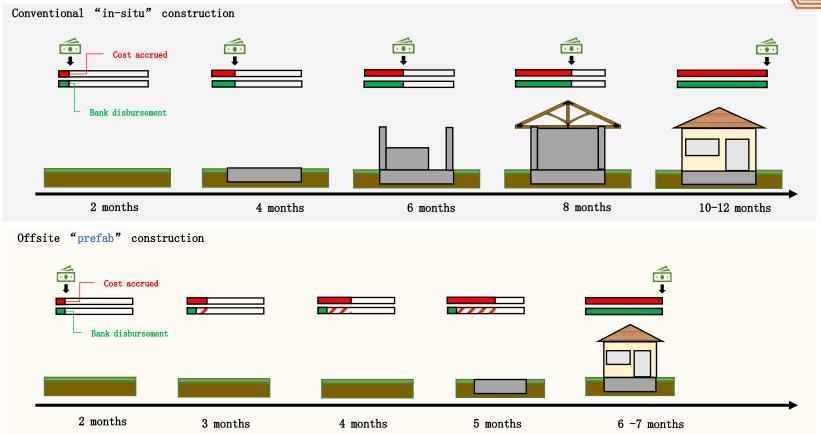
Re-sourcing ability

Fault tolerance

Scenario











Hurdles to prefab lending

- Big chunk of capital in small time: Around 60% of the cost of a module is incurred before the actual manufacturing
 - Design, procurement, labor have to be paid about 6-8 months before modules are ready to be shipped to the site. Manufacturer must bear these costs before lenders can dispatch conventional draws
- Ownership: personal property of the manufacturer
 - · Risk management, risk transfer
- Validity of valuation: Banks initial evaluation of the project can change on account of manufacturer's inability to meet the working and planning standards (inexperienced manufacturer)
- Insufficient QS/monitoring: Tools for progress monitoring are insufficient in their robustness and sophistication
- Lender's risk portfolio: Lending rates are kept higher due to Insufficiently developed business model around lending products.
 - Huge historical comfort in investing in traditional modes of lending for traditional built houses.
 - Unwillingness to diverge into a riskier market (prefab finance) with unclear substantial benefits.
- Component of variable costs
 - Transportation that depends upon the design of the module, weight, distance from the site and jurisdiction
 - Legislative approvals for newer designs and materials used for building a house





Prefab lending products

Westpac (NZ), BOPAS (UK), MHA (USA)

Prefab lending products





Service one - Alliance Bank (AUS)

- Staged loan for kit home financing
- · Progressive draws for land acquisition, material procurement and product disbursement with installation

Westpac (NZ)

- Prefab home loan products up to 90% LVR
- Additional insurance during the stages of construction

Fannie Mae (US)

- Manufactured housing MH housing program (https://singlefamily.fanniemae.com/originating-underwriting/mortgage-products/manufactured-housing-product-matrix)
- Certified houses are eligible for Fannie Mae home loans (https://singlefamily.fanniemae.com/media/7706/display)
- Manufacturers that are in agreement with FM (https://singlefamily.fanniemae.com/media/30191/display)

BOPAS (UK)

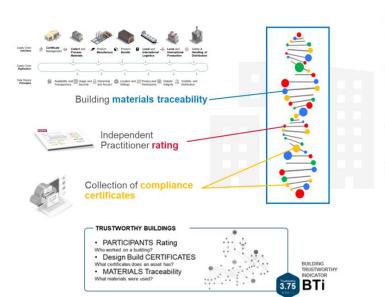
- · Provides assurance of the integrity of offsite construction systems
- · Accreditation includes business operations, handover interfaces, design, manufacture, construction, assembly, client handover

NSW (Australia)





Building Trustworthy Index



WHAT... materials have been used in the building?

WHO... has been involved in building and installing the products?

HOW ... has the compliance been verified, by whom and to what standards?

SUPPORT ... consumers to make better informed decisions.



INFORM ... regulators to make effective policy decisions, manage assets and enforce compliance.

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Summary

- Understanding the risk allocations in off-site construction & ownership
- Production method benchmarking, product performance accreditations
- Financial **risk assessment for lending** products
- Need to invent **streamlined lending** products
- Enable consumer driven demand pipelines
- Use of **technology** such as
 - IoT,
 - smart contracts on blockchain,
 - product platforms
 - ML and risk assessment,



Design for Manufacture and Assembly



Design for Manufacture (DfM)

- Apply the best design processes
- Explore the best material types for the application
- Understand the specification and tolerances of the object
- Optimise the process through and iterative, or looping, review



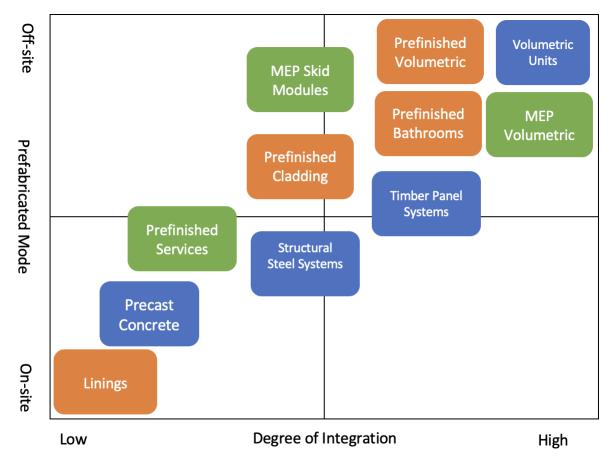
Design for Assembly (DfA)

- Reduce and minimise the number of parts in the object
- Consider the assembly/construction process
- Optimise to the maximum efficiency





Design for Manufacture and Assembly in Prefabricated Construction



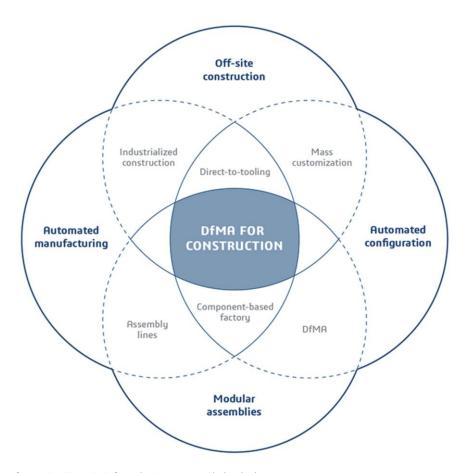


Legend: Blue = Structural Stream, Orange = Cladding/Finishing and Green = MEP Stream



ELEMENTS OF DFMA FOR CONSTRUCTION OFF-SITE AUTOMATED CONSTRUCTION MANUFACTURING MODULAR AUTOMATED **ASSEMBLIES** CONFIGURATION Reengineer interfaces for Integrate all design, unskilled labor. manufacturing and process data. DfMA FOR CONSTRUCTION

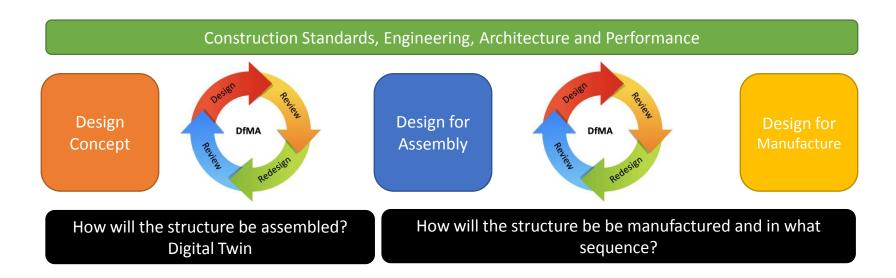






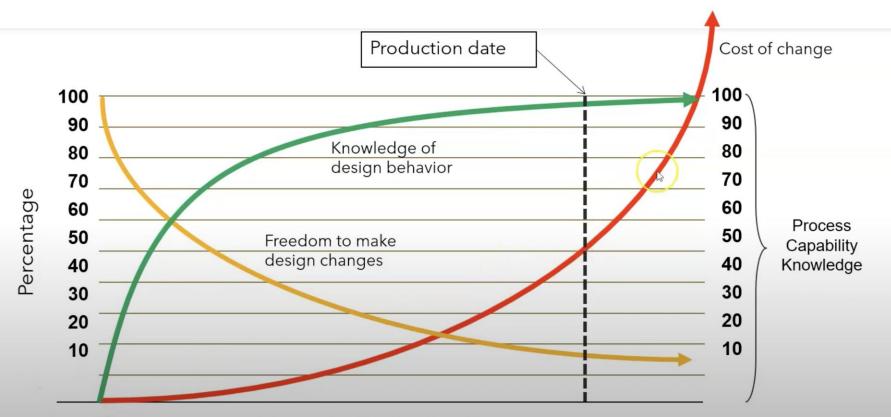
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DfMA Process





Deadline Management is the Key



Time Into the Design Process



Thank you

www.prefabaus.org.au